

# IMPACT OF ASPECT RATIO OF CARBON NANOTUBES ON SHEAR AND EXTENSIONAL RHEOLOGY OF POLYETHYLENE NANOCOMPOSITES

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## ABSTRACT:

This paper reports the results of studies on the effect of aspect ratio of multiwall carbon nanotubes (CNT) on the shear and extensional rheological behavior of low density polyethylene (LDPE) nanocomposites. Up to a CNT loading of 2 wt%, as used in the present study, the shear rheological data suggest no network formation in the nanocomposites, irrespective of the aspect ratio of the nano filler. Dynamic shear viscosity  $\eta'$  increases with increase in loading and aspect ratio of CNT. However, at low CNT loadings (0.1 wt%) and with CNT of high aspect ratio,  $\eta'$  for the nanocomposites is found to be lower than that of neat polymer. Steady shear rheology results show negative values for the normal stress for the high aspect ratio CNT which is believed to be due to the tumbling of CNT with high aspect ratio. Results of extensional viscosity measurements show that extent of strain hardening is dependent on the CNT aspect ratio and follows the order, high aspect ratio > medium aspect ratio > short aspect ratio, while the time of break follows the reverse order. The effect of aspect ratio on critical extensional stress becomes prominent only at the high aspect ratio, but the stress increases with the increase in CNT loading, irrespective of the aspect ratio.

## ZUSAMMENFASSUNG:

Dieser Artikel berichtet über die Resultate der Untersuchungen über den Einfluss des Aspektverhältnisses von mehrwandigen Kohlenstoffnanoröhrchen (CNT) auf das scher- und dehnreologische Verhalten von Polyethylen niedriger Dichte (LDPE)-Nanokompositen. Bis zu einem CNT-Gehalt von 2 Gew. %, wie es in dieser Studie gegeben war, deuten die scherrheologischen Daten auf keine Netzwerkbildung in den Nanokompositen hin, unabhängig von dem Füllstoffgehalt der Nanopartikel. Die dynamische Scherviskosität  $\eta'$  nimmt mit dem CNT-Gehalt und dem Aspektverhältnis der Kohlenstoffnanoröhrchen zu. Jedoch ist bei niedrigen CNT-Anteilen (0,1 Gew. %) und bei CNT mit einem hohen Aspektverhältnis  $\eta'$  für die Nanokomposite niedriger als für das reine Polymer. Die stationäre Scherrheologie führt zu negativen Werten der Normalspannung für die CNT mit einem hohen Aspektverhältnis, was auf die Taumelbewegung der CNT mit einem hohen Aspektverhältnis zurückgeführt wird. Die Resultate der Dehnviskositätsmessungen zeigen, dass das Ausmaß der Dehnverfestigung von dem Aspektverhältnis der CNT abhängig ist und der Reihenfolge hohes Aspektverhältnis > mittleres Aspektverhältnis > niedriges Aspektverhältnis folgt, wohingegen die Zeit des Reißens der Probe der umgekehrten Reihenfolge folgt. Der Einfluss des Aspektverhältnisses auf die kritische Dehnspannung wird nur bei einem hohen Aspektverhältnis deutlich. Jedoch nimmt die Spannung mit dem CNT-Gehalt unabhängig von dem Aspektverhältnis zu.

## RÉSUMÉ:

Cet article présente les résultats d'études sur l'effet du facteur de forme des nanotubes de carbone multi-parois (CNT) sur le comportement rhéologique de cisaillement et d'extension de polyéthylène basse densité (LDPE) nanocomposites. Jusqu'à une charge de 2 CNT % poids, tel qu'il est utilisé dans la présente étude, les données rhéologiques de cisaillements ne suggèrent pas de formation de réseau dans les nanocomposites, quel que soit le rapport de forme de la charge nano. La viscosité de cisaillement dynamique  $\eta'$  augmente avec l'augmentation du taux de chargement et du rapport d'aspect des CNT. Toutefois, à faible charges CNT (0.1 en % poids) et pour des rapports d'aspect élevé de la CNT,  $\eta'$  pour les nanocomposites est inférieure à celle du polymère pur. Les résultats de rhéologie de cisaillement à l'état stationnaire présentent des valeurs négatives pour la contrainte normale pour les valeurs élevées du rapport d'aspect des CNT. Ceci est considéré comme étant due à la culbute du CNT pour les rapports d'aspect élevés. Les résultats des mesures de viscosité extensionnelle montrent que l'étendue de l'écroutissage dépend du facteur de forme des CNT et suit l'ordre, rapport d'aspect élevé > aspect ratio moyen > aspect ratio faible, alors que le temps de pause suit l'ordre inverse. L'effet du rapport d'aspect sur le stress extension critique ne devient important que pour un rapport d'aspect élevé, par ailleurs le stress augmente avec l'augmentation du chargement en CNT, quel que soit le format.

**KEY WORDS:** Polyethylene, nanocomposites, aspect ratio, rheology

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