

NONLINEAR RHEOLOGICAL MODELING OF ASPHALT USING WHITE-METZNER MODEL WITH STRUCTURAL PARAMETER VARIATION BASED ASPHALTENE STRUCTURAL BUILD-UP AND BREAKAGE

ROHIT VIJAY, ABHIJIT P. DESHPANDE* AND SUSY VARUGHESE

Department of Chemical Engineering, Indian Institute of Technology Madras,
Chennai 600036, India

* Email: abhijit@iitm.ac.in
Fax: x91.44.22574152

Received: 3.6.2007, Final version: 18.12.2007

ABSTRACT:

Rheological behavior of asphalt is strongly affected by loading conditions, temperature and environment. One of the main challenges in understanding the rheology of asphalt is to relate the chemical constituents and the micro-structure of asphalt on one hand to its rheological behavior on the other hand. In this work, nonlinear rheological behaviour of asphalt was investigated using a structural rheological model. A first order kinetic equation to describe structural changes in asphalt has been incorporated with the nonlinear rheological model of White- Metzner. The resulting set of governing equations was solved numerically to describe the rheology of asphalts. Different modes of rheological testing and asphalts with different compositions were considered. An analysis and comparison of model behaviour with experimental data from the literature is carried out in both stress growth at constant shear rate and oscillatory shear modes. A strategy is proposed for the estimation and tuning of the model parameters based on available experimental data and literature. Qualitatively, the model can capture the rheological behaviour of non-Newtonian fluids such as asphalt under different modes of rheological testing. Quantitative analysis from this work shows that the model describes the rheological behaviour of asphalt for the temperature range of 20 – 60°C. It is demonstrated that a single set of equations tuned with the steady shear experimental data can be used to predict the nonlinear rheological behaviour of asphalts. In addition, it is shown that the model parameters can be related to the chemical composition of asphalts.

ZUSAMMENFASSUNG:

Das rheologische Verhalten von Asphalt ist stark von den Beanspruchungsbedingungen, der Temperatur und der Umwelt beeinflusst. Eines der größten Herausforderungen der Asphalt rheologie ist die Verknüpfung der chemischen Zusammensetzung und der Mikro-Struktur des Asphalts auf der einen Seite und sein rheologisches Verhalten auf der anderen Seite. Eine Gleichung erster Ordnung, welche die Veränderung der Struktur in Asphalt beschreibt, kann mit dem nicht linearen rheologischen Modell von White-Metzner verbunden werden. Die Gleichungssysteme wurden numerisch gelöst, um die Rheologie von Asphalt zu beschreiben. Asphalte unterschiedlicher Zusammensetzung wurden durch verschiedene rheologische Experimente charakterisiert. Analyse und Vergleich vom Modelverhalten mit den experimentellen Daten aus der Literatur wurden bezüglich Belastungsentwicklungen bei konstanter Scher geschwindigkeit und bei oszillierenden Scherarten durchgeführt. Eine Strategie zur Beurteilung und Verbesserung der Modelparameter basierend auf vorhandenen experimentellen Daten und Literaturwerten kann somit vorgeschlagen werden. Qualitativ kann das Model das rheologische Verhalten von nicht-Newtonischen Flüssigkeiten wie Asphalt bei unterschiedlichen Versuchsbedingungen erfassen. Quantitative Analysen von dieser Arbeit zeigen, dass das Model das rheologische Verhalten von Asphalt in einem Temperaturbereich von 20 – 60°C beschreibt. Es wurde gezeigt, dass ein einzelnes Gleichungssystem, das mit den konstanten Scherexperimenten abgestimmt wurde, zur Vorhersage von nicht linearen rheologischen Verhalten von Asphalt verwendet werden kann. Zusätzlich wurde gezeigt dass die Model parameter in Beziehung zur chemischen Zusammensetzung des Asphalts gebracht werden kann.

RÉSUMÉ:

Le comportement rhéologique de l'asphalte dépend fortement des conditions de son application, de la température et de l'environnement. L'un des principaux défis associé à la compréhension de la rhéologie de l'asphalte est de relier les constituants chimiques et la microstructure de l'asphalte à son comportement rhéologique. Dans ce travail, le comportement rhéologique non linéaire de l'asphalte a été étudié en utilisant un modèle structural. Une équation cinétique du premier ordre pour décrire les changements structuraux de l'asphalte a été incorporée au modèle rhéologique non linéaire de White-Metzner. L'ensemble d'équations résultant de cette approche a été résolu numériquement afin de décrire la rhéologie des asphaltes. Différents types de tests rhéologiques ont été considérés ainsi que différentes compositions d'asphaltes. Une analyse et une comparaison du comportement du modèle avec les données expérimentales trouvées dans la littérature ont été entreprises pour la montée en contrainte à vitesse de cisaillement constant et pour le test de cisaillement dynamique oscillatoire. Une stratégie basée sur les données expérimentales disponibles et sur la littérature est proposée pour une estimation et un contrôle des paramètres du modèle. Qualitativement, le modèle est capable de capturer le comportement rhéologique de fluides non Newtoniens tels que l'asphalte soumis à différents

© Appl. Rheol. 18 (2008) 23214-1 – 23214-14

This is an extract of the complete reprint-pdf, available at the Applied Rheology website

<http://www.appliedrheology.org>

model incorporating structural parameter in the nonlinear White-Metzner model was considered. The model accounts for the effect of composition of asphalt on its rheological properties by considering the structural changes that occur with flow. From the qualitative analysis, it was observed that the model exhibits many important characteristics of a general non-Newtonian fluid, and hence the results obtained can be extended to other complex fluids with suitable modifications. The White-Metzner model, with structure dependent relaxation time and viscosity, does not have a linear viscoelastic limit. Hence, the results of the present model were only compared for qualitative trends in oscillatory testing. The experimental data from the literature on stress growth and normal stress difference in different grades of asphalt were compared with the model results. The variation of the parameters was observed to be consistent with the asphaltene contents of the asphalts. Cyclic shear tests with rest periods can also be modelled using the present model.

Overall, the model incorporates the effects of composition (structure), shear rate and temperature for explaining the complex rheological properties of asphalt, giving a qualitative approach of modelling rheology using microstructural methods. The results of the present model demonstrate that detailed nonlinear rheological experimental data on several asphalts and physico-chemical characterization of the same asphalts will lead to better quantitative predictive models and understanding of the nonlinear rheology of asphalt.

ACKNOWLEDGEMENT

The authors acknowledge the help provided by Mr. G. K. Pavan Kumar and Mr. A. Santosh, Department of Chemical Engineering, IIT Madras.

REFERENCES

- [1] Planche JP, Claudy PM, Letofe JM, Martin D Using thermal analysis methods to better understand asphalt rheology. *Thermochimica Acta* 324 (1998) 223-227.
- [2] Rasamdana H, Sahini M: Asphalt flocculation and deposition. *AIChE Journal* 42 (1996) 1-33.
- [3] Leseur D, Gerard J-F, Claudy P, Letoffe J-M, Planche J-P, Didier P: Structure related model to explain asphalt viscoelasticity, *Journal of Rheology* 40 (1996) 813-836.
- [4] Rozeveld SJ, Shin EE Network morphology of straight and polymer modified asphalt cements, *Microscopy research and technique* 38 (1997) 529-543.
- [5] Shenoy A: Validating the generality and predictive ability of unified rheological curves for unmodified paving asphalts, *Construction and Building Materials* 14 (2000) 325-339.
- [6] Attano P, Soucemarianadin, A Turrel, G, Prud'Homme JB: Non-linear behaviour of asphalts in steady and transient shear flow, *Rheologica Acta* 23 (1984) 297-310.
- [7] Cheung CY, Cebon D: Experimental study of pure bitumens in tension, compression and shear, *Journal of Rheology* 41 (1997) 45-73.
- [8] Krishnan JM, Rajagopal KR: On the mechanical behavior of asphalt, *Mechanics of Materials* 37 (2005) 1085-1100.
- [9] Shenoy A: Prediction of high temperature rheological properties of aged asphalts from the flow data of the original unaged samples, *Construction and Building Materials Journal* 16 (2002) 509-517.
- [10] Uddin W: Viscoelastic Characterization of Polymer-Modified Asphalt Binders of Pavement Applications, *Applied Rheology* 13 (2003) 191-199.
- [11] Sybilska D: Non-Newtonian viscosity of polymer-modified bitumens, *Materials and Structures* 26 (1993) 15- 23.
- [12] Polacco G, Stastna J, Michalica P, Biondi D, Cantu M, Zanzotto L: Memory Functions in Polymer Modified Asphalts, *Journal of Applied Polymer Science* 104 (2007) 2330-2340 .
- [13] Wekumbura C, Stastna J, Zanzotto L: Destruction and Recovery of Internal Structure in Polymer-Modified Asphalts, *Journal of Materials in Civil Engineering* 19 (2007) 227-232.
- [14] Lu X, Isacsson U: Modification of road bitumens with thermoplastic polymers, *Polymer Testing* 20 (2001) 77-86.
- [15] Lu X, Isacsson U: Rheological characterization of styrene-butadiene-styrene copolymer modified bitumens, *Construction and Building Materials* 11 (1997) 23-32.
- [16] Włoczyński P, Vidal A, Papirer E, Gauvin P: Relationships between Rheological Properties, Morphological Characteristics, and Composition of Bitumen-Styrene Butadiene Styrene Copolymers Mixes. I. A Three-Phase System, *Journal of Applied Polymer Science* 65 (1997) 1595-167.
- [17] Airey G D, Rahimzadeh B, Collop A C: Linear Rheological Behavior of Bituminous Paving Materials, *Journal of Materials in Civil Engineering* 16 (2004) 212-220.
- [18] Gahvari F: Effects of thermoplastic block copolymers on rheology of asphalt, *Journal of Materials in Civil Engineering* 9 (1997) 111-116.

This is an extract of the complete reprint-pdf, available at the Applied Rheology website
<http://www.appliedrheology.org>

- [19] Polacco G, Vacin OJ, Biondi D, Stastna J, Zanzotto L: Dynamic Master Curves of Polymer Modified Asphalt from Three Different Geometries Applied Rheology 13 (2003) 118-124.
- [20] Zanzotto L, Stastna J, Vacin O: Thermomechanical properties of several polymer modified asphalts Applied. Rheology 10 (2000) 185-191.
- [21] Polacco G, Stastna J, Biondi D, Zanzotto L: Relation between polymer architecture and nonlinear viscoelastic behavior of modified asphalts, Current Opinion in Colloid & Interface Science 11 (2006) 230-245.
- [22] Shenoy AV: Rheology of Filled Polymer Systems, Kluwer Academic Publishers, Dordrecht (1999).
- [23] Vermant J, Solomon MJ: Flow-induced structure in colloidal suspensions, Journal of Physics: Condensed Matter 17 (2005) R187-R216.
- [24] Quemada D, Berli C: Energy of interaction in colloids and its implications in rheological modeling, Advances in Colloid and Interface Science 98 (2002) 51-85.
- [25] Barnes HA: Thixotropy- a review, Journal of Non-Newtonian Fluid Mechanics 70 (1996) 1-33.
- [26] Cheng DH, Evans F: Phenomenological characterization of the rheological behaviour of inelastic reversible thixotropic and anti-thixotropic fluids, British Journal of Applied Physics 16 (1965) 1599-1617.
- [27] Baravian C, Quemada D, Parker A: Modeling rheology using a novel structural kinetics approach: basis and application to a solution of iota carageenan, Journal of Texture Studies 27 (1996) 371-390.
- [28] Kretser RG de, Boger DV: A structural model for time-dependent recovery of mineral suspensions. Rheologica Acta 40 (2001) 582-590.
- [29] Labanda J, Llorens J: A structural model for thixotropy of colloidal dispersions. Rheologica Acta 45 (2006) 305-314.
- [30] Bautista F, de Santos JM, Puig JE, Manero: On Understanding thixotropic and antithixotropic behavior of viscoelastic micellar solutions and liquid crystalline dispersions. I. The model. Journal of Non-Newtonian Fluid Mechanics 80 (1999) 93-113.
- [31] Acierno D, La Mantia FP, Marrucci G, Titomanlio G: Journal of Non-Newtonian Fluid Mechanics 1 (1976) 125-146.
- [32] Włoczyński P, Vidal A, Papiro E: Relationship between rheological properties, morphological characters and composition of bitumen-styrene butadiene styrene copolymers mixes. II. A thermodynamical interaction, Journal of Applied Polymer Science 65 (1997) 1609-1618.
- [33] Shenoy A: Unifying asphalt rheological data using the material's volumetric-flow rate, Journal of Materials in Civil Engineering 13 (2001) 260-273.
- [34] Shenoy A: A Comprehensive Treatise of the High Temperature, Specification Parameter $|G^*|/(1-(1/\tan\delta \sin\delta))$ for Performance Grading of Asphalts, Applied Rheology 14 (2004) 303-314.
- [35] Bird RB, Armstrong RC, Hassager O: Dynamics of polymeric liquids. John Wiley & Sons (1987).
- [36] Vinogradov GV, Isayev AI, Zolotarev VA, Verebskaya EV: Rheological properties of road bitumens. Rheologica Acta 16 (1977) 266-281.
- [37] Souvaliotis A, Beris AN: An extended White-Metzner viscoelastic fluid model based on an internal structural parameter, Journal of Rheology 36 (1992) 241-271.
- [38] Strobl GR: The Physics of Polymers, Springer Verlag, Berlin (1997).
- [39] Rahmania NHG, Dabrosb T, Masliyaha JH: Evolution of asphaltene floc size distribution in organic solvents under shear. Chemical Engineering Science 59 (2004) 685-697.
- [40] Gawrys KL, Kilpatrick PK: Asphaltenic aggregates are polydisperse oblate cylinders Journal of Colloid and Interface Science 288 (2005) 325-334.



This is an extract of the complete reprint-pdf, available at the Applied Rheology website
<http://www.appliedrheology.org>

This is an extract of the complete reprint-pdf, available at the Applied Rheology website
<http://www.appliedrheology.org>